

Impregum™ Penta™ Soft Medium Body Polyether Impression Material

- Apply polyether tray adhesive: dry a minimum of 30 – 60 seconds. Test with finger. 15 minute drying time is optimal.



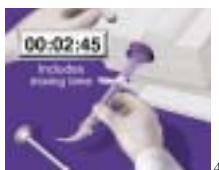
- Insert the loaded Penta cartridge into the Pentamix mixing unit.



- For initial use extrude a small amount of material and discard it.
- Wait for a uniform mix.



- Fill the Penta elastomer syringe.
- Working Time: 2:45



- Fill the tray.
- Working Time: 2:45



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- Begin syringing impression material around the teeth.



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- Finish filling the tray.



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- Insert the impression tray in the mouth.



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- Immobilize the tray using passive pressure. From start of mix: 6 minutes.



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- Remove the impression, rinse, dry and disinfect. Wait 30 minutes to pour the stone model.

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- 3M ESPE recommends horizontal storage of the ready-for-use cartridges.



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