

RelyX™ ARC Adhesive Resin Cement

Indications:

This system is indicated for final cementation of CAD/CAM milled composites, metal, ceramic, porcelain or pre-cured composite inlays and onlays. Tight-fitting metal restorations should be relieved internally to facilitate complete seating.

Etchant:

- Apply 3M™ ESPE™ Scotchbond™ Etchant to enamel and dentin - wait 15 seconds.
- Rinse for 10 seconds.
- **Blot excess water leaving tooth moist.***



Adhesive:

- Apply 2 consecutive coats of 3M™ ESPE™ Adper™ Single Bond Adhesive to enamel and dentin.
- Dry gently for 2-5 seconds. **Avoid excess adhesive on all prepared surfaces and line angles.**

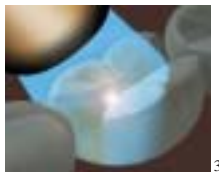


Light-Cure:

- Light-cure for 10 seconds.

Bonding Surface Preparation:

- Roughen the bonding surfaces of indirect composite inlays/onlays with a diamond, bur or air abrasion.
- **A CAD/CAM milled surface is sufficient for routine bonding; air abrasion improves bond.**
- Apply 3M™ ESPE™ RelyX™ Ceramic Primer to the bonding surface of the indirect restoration.
- Dry for 5 seconds.



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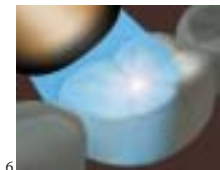
Apply Cement:

- Dispense cement onto a mixing pad and mix for 10 seconds.
- Apply a thin layer of cement onto the preparation or onto the bonding surface of the restoration.



Placement:

- Slowly seat the inlay/onlay.
- Remove excess cement approximately 3-5 minutes after seating. Optional: If excess cement is removed immediately after seating, light-cure margins for 40 seconds after clean-up to minimize effects of oxygen inhibition.



Light-Cure:

- Light-cure margins for 40 seconds.



Finish and Polish:

- Finish occlusal surface using an appropriate finishing instrument.
- Finish proximal surfaces with 3M™ ESPE™ Sof-Lex™ Pop-on™ Extra Thin Discs and Strips.