

Impregum™ Penta™ Soft Heavy Body/ Garant™ Soft Light Body Polyether Impression Material

- Apply polyether tray adhesive: dry a minimum of 30 – 60 seconds. Test with finger. 15 minute drying time is optimal.



- Insert the loaded Impregum Penta Soft heavy body cartridge into the Pentamix™ Mixing Unit.



- For initial use extrude a small amount of material and discard it. Wait for a uniform mix.



- Locate the V-Notch on the Impregum Garant Soft Light Body cartridge flange. The V-Notch must be facing down as the cartridge is loaded into the Garant™ Dispenser.



- To remove the cartridge cap, rotate it 90° in a counter-clockwise direction (A).
- With firm pressure, tilt the cap downward and peel it away from the cartridge (B).



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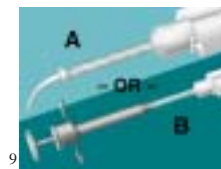
- Bleed the cartridge.



- Locate and align the V-Notch on the white mix tip with the V-Notch between the cartridge barrels.



- To attach the mix tip, hold the mix tip collar and push firmly to ensure that it is flush with the cartridge (A).
- Rotate the collar 90° in a clockwise direction to its locked position (B).



- Attach a white intraoral tip to the light body material mix tip (A) or load an intraoral syringe (B).



- Syringe the light body impression material around the clean, dry tooth preparation(s) using Impregum Garant Soft light body impression material.
- Working Time: 2:00

Includes
mixing time

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- Begin filling the tray.
- Working Time: 2:30



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- Slowly seat the tray in the mouth.



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- Immobilize the tray using passive pressure. From the start of the mix: 6 minutes



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- Remove the impression, rinse, dry and disinfect. Wait 30 minutes to pour the stone model.



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- 3M ESPE recommends horizontal storage of the ready-for-use cartridges.



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